

SECTION 232500 - HVAC WATER TREATMENT

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. This Section includes water-treatment systems for the following:

- 1. Heating, hot-water piping (closed-loop system).

1.3 CHEMICAL FEED SYSTEM DESCRIPTION

- A. Closed-Loop System: One bypass feeder on each system with isolating and drain valves downstream from circulating pumps, unless otherwise indicated.

- 1. Introduce chemical treatment through bypass feeder when required or indicated by test.

1.4 PERFORMANCE REQUIREMENTS

- A. Maintain water quality for HVAC systems that controls corrosion and build-up of scale and biological growth for maximum efficiency of installed equipment without posing a hazard to operating personnel or the environment.
- B. Base chemical treatment performance requirements on quality of water available at Project site, HVAC system equipment material characteristics and functional performance characteristics, operating personnel capabilities, and requirements and guidelines of authorities having jurisdiction.

- 1. Closed System: Maintain system essentially free of scale, corrosion, and fouling.

1.5 SUBMITTALS

- A. Product Data: Include rated capacities; water-pressure drops; shipping, installed, and operating weights; and furnished products listed below:
 - 1. Chemical solution tanks.
 - 2. Agitators.
 - 3. Control equipment and devices.
 - 4. Test equipment.
 - 5. Chemicals.

6. Filters.
7. Chemical feeders.

- B. Shop Drawings: Detail equipment assemblies indicating dimensions, weights, loads, required clearances, method of field assembly, components, and location and size of each field connection.
- C. Water Analysis: Submit a copy of the water analysis to illustrate water quality available at Project site.
- D. Field Test Reports: Indicate and interpret test results for compliance with performance requirements.
- E. Maintenance Data: For pumps, agitators, filters, system controls, and accessories to include in maintenance manuals specified in Division 1.

1.6 QUALITY ASSURANCE

- A. Installer Qualifications: An experienced installer who is an authorized representative of the chemical treatment manufacturer for both installation and maintenance of chemical treatment equipment required for this Project.

1.7 MAINTENANCE

- A. Scope of Service: Provide chemicals and service program for maintaining optimum conditions in the circulating water for inhibiting corrosion, scale, and organic growths in the cooling, chilled-water piping and heating, hot-water piping and equipment. Services and chemicals shall be provided for a period of one year from date of Substantial Completion, including the following:
 1. Initial water analysis and recommendations.
 2. Startup assistance.
 3. Periodic field service and consultation.
 4. Customer report charts and log sheets.
 5. Laboratory technical assistance.
 6. Analyses and reports of all chemical items concerning safety and compliance with government regulations.

1.8 EXTRA MATERIALS

- A. Furnish extra materials described below that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.
 1. Chemicals: Furnish quantity equal to 100 percent of amount initially installed.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
- B. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 1. HVAC Water-Treatment Products:
 - a. Ampion Corp.
 - b. Anderson Chemical Co., Inc.
 - c. Aqua-Chem, Inc.; Cleaver-Brooks Div.
 - d. Barclay Chemical Co., Water Management, Inc.
 - e. Betz Dearborn, Inc.
 - f. Calgon Corp., ECC International.
 - g. Diversey Water Technologies, Inc.
 - h. DuBois Chemicals, Inc.; DuBois USA Subsidiary.
 - i. Fluids Pumps & Controllers, Inc.
 - j. Harmsco Industrial Filters.
 - k. Metro Group., Inc.; Metropolitan Refining Div.
 - l. Nalco Chemical Co.
 - m. Selick & Bird, Inc.
 - n. Stewart-Hall, Div. of the Rectorseal Corp.
 - o. Trane Boland Services; Water Treatment.
 - p. Watcon, Inc.

2.2 CHEMICAL FEEDING EQUIPMENT

- A. Bypass Feeders: Cast iron or steel, for introducing chemicals into system; with funnel shutoff valve on top, air-release valve on top, drain valve on bottom, and recirculating shutoff valves on sides.
 - 1. Capacity: 5 gal.
 - 2. Working Pressure: 125 psig.
- B. Plastic-Body Strainer: Rigid PVC or CPVC with cleanable stainless-steel strainer element.
- C. Additional requirements include balancing valve, flow indicator, and air vent at tank with isolation valves and drains: see detail.

2.3 CHEMICAL TREATMENT TEST EQUIPMENT

- A. Test Kit: Manufacturer recommended equipment and chemicals, in a carrying case, for testing pH, total dissolved solids, dissolved oxygen, biocount, chloride, and total alkalinity and for calcium hardness field tests.

- B. Corrosion Test Coupon Assembly: Constructed of corrosion material, complete with piping, valves, and mild steel and copper coupons. Locate copper coupon downstream from mild steel coupon in the test coupon assembly.

- 1. Two-station rack for closed-loop systems.

2.4 CHEMICALS

- A. Furnish chemicals recommended by water-treatment system manufacturer that are compatible with piping system components and connected equipment.
- B. System Cleaner: Liquid alkaline compound with emulsifying agents and detergents to remove grease and petroleum products.
- C. Biocide: Chlorine release agents or microbiocides.
- D. Closed-Loop, Water Piping Chemicals: Sequestering agent to reduce deposits and adjust pH, corrosion inhibitors, and conductivity enhancers.
 - 1. 30% Poly Glycol
 - 2. One Shot feeder.

PART 3 - EXECUTION

3.1 WATER ANALYSIS

- A. Perform an analysis of supply water to determine the type and quantities of chemical treatment needed to maintain the water quality as specified in "Performance Requirements" Article.

3.2 INSTALLATION

- A. Install treatment equipment level and plumb.
- B. Add cleaning chemicals as recommended by manufacturer.

3.3 CONNECTIONS

- A. Piping installation requirements are specified in other Division 23 Sections. Drawings indicate general arrangement of piping, fittings, and specialties.
- B. Install piping adjacent to equipment to allow service and maintenance.
- C. Confirm applicable electrical requirements in Division 26 Sections for connecting electrical equipment.

3.4 FIELD QUALITY CONTROL

- A. Engage a factory-authorized service representative to perform startup service.
 - 1. Inspect field-assembled components and equipment installation, including piping and electrical connections. Report results in writing.
 - 2. Inspect piping and equipment to determine that systems and equipment have been cleaned, flushed, and filled with water, and are fully operational before introducing chemicals for water-treatment system.
 - 3. Place HVAC water-treatment system into operation and calibrate controls during the preliminary phase of HVAC systems' startup procedures.
- B. Test chemical feed piping as follows:
 - 1. Do not enclose, cover, or put piping into operation until it is tested and satisfactory test results are achieved.
 - 2. Test for leaks and defects. If testing is performed in segments, submit separate report for each test, complete with diagram of portion of piping tested.
 - 3. Leave uncovered and unconcealed new, altered, extended, and replaced water piping until it has been tested and approved. Expose work that has been covered or concealed before it has been tested and approved.
 - 4. Cap and subject piping to static water pressure of 50 psig above operating pressure, without exceeding pressure rating of piping system materials. Isolate test source and allow test pressure to stand for four hours. Leaks and loss in test pressure constitute defects.
 - 5. Repair leaks and defects with new materials and retest piping until satisfactory results are obtained.
 - 6. Prepare test reports, including required corrective action.

3.5 ADJUSTING

- A. Occupancy Adjustments: Within 12 months of Substantial Completion, perform two separate water analyses to prove that automatic chemical feed systems are maintaining water quality within performance requirements specified in this Section. Perform analyses at least 60 days apart. Submit written reports of water analysis.

3.6 DEMONSTRATION

- A. Engage a factory-authorized service representative to train Owner's maintenance personnel to adjust, operate, and maintain HVAC water-treatment systems and equipment.
 - 1. Train Owner's maintenance personnel on procedures and schedules for starting and stopping, troubleshooting, servicing, and maintaining equipment and schedules.
- B. Review manufacturer's safety data sheets for handling of chemicals.

- C. Review data in maintenance manuals, especially data on recommended parts inventory and supply sources and on availability of parts and service. Refer to Division 1 Section "Project Closeout."
- D. Review data in maintenance manuals, especially data on recommended parts inventory and supply sources and on availability of parts and service.
- E. Schedule at least four hours of training with Owner, through Engineer, with at least seven days' advance notice.

END OF SECTION 232500