

SECTION 084113 - ALUMINUM-FRAMED ENTRANCES AND STOREFRONTS

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Aluminum-framed storefront systems.
2. Aluminum-framed entrance door systems.

1.2 PREINSTALLATION MEETINGS

- ##### A. Preinstallation Conference: Conduct conference at Project site .

1.3 ACTION SUBMITTALS

- ##### A. Product Data: For each type of product.

- ##### B. Shop Drawings: For aluminum-framed entrances and storefronts. Include plans, elevations, sections, full-size details, and attachments to other work.

1. Show connection to and continuity with adjacent thermal, weather, air, and vapor barriers.
2. Include point-to-point wiring diagrams.

- ##### C. Samples: For each type of exposed finish required.

- ##### D. Entrance Door Hardware Schedule: Prepared by or under supervision of supplier, detailing fabrication and assembly of entrance door hardware, as well as procedures and diagrams.

1.4 INFORMATIONAL SUBMITTALS

- ##### A. Energy Performance Certificates: NFRC-certified energy performance values from manufacturer.

- ##### B. Sample warranties.

1.5 CLOSEOUT SUBMITTALS

1.6 QUALITY ASSURANCE

- A. Product Options: Information on Drawings and in Specifications establishes requirements for aesthetic effects and performance characteristics of assemblies. Aesthetic effects are indicated by dimensions, arrangements, alignment, and profiles of components and assemblies as they relate to sightlines, to one another, and to adjoining construction.
 - 1. Do not change intended aesthetic effects, as judged solely by Architect, except with Architect's approval. If changes are proposed, submit comprehensive explanatory data to Architect for review.

1.7 WARRANTY

- A. Special Warranty: Manufacturer agrees to repair or replace components of aluminum-framed entrances and storefronts that do not comply with requirements or that fail in materials or workmanship within specified warranty period.
 - 1. Warranty Period: 10 years from date of Final Acceptance.
- B. Special Finish Warranty, Anodized Finishes: Standard form in which manufacturer agrees to repair finishes or replace aluminum that shows evidence of deterioration of anodized finishes within specified warranty period.
 - 1. Warranty Period: 10 years from date of Final Acceptance.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

- A. General Performance: Comply with performance requirements specified, as determined by testing of aluminum-framed entrances and storefronts representing those indicated for this Project without failure due to defective manufacture, fabrication, installation, or other defects in construction.
 - 1. Aluminum-framed entrances and storefronts shall withstand movements of supporting structure, including, but not limited to, twist, column shortening, long-term creep, and deflection from uniformly distributed and concentrated live loads.
 - 2. Failure also includes the following:
 - a. Thermal stresses transferring to building structure.
 - b. Glass breakage.
 - c. Noise or vibration created by wind and thermal and structural movements.
 - d. Loosening or weakening of fasteners, attachments, and other components.
 - e. Failure of operating units.

B. Structural Loads:

1. Wind Loads: As indicated on Drawings.

C. Deflection of Framing Members Supporting Glass: At design wind load, as follows:

1. Deflection Normal to Wall Plane: Limited to $1/175$ of clear span for spans of up to 13 feet 6 inches and to $1/240$ of clear span plus $1/4$ inch for spans greater than 13 feet 6 inches .
2. Deflection Parallel to Glazing Plane: Limited to amount not exceeding that which reduces glazing bite to less than 75 percent of design dimension and that which reduces edge clearance between framing members and glazing or other fixed components to less than $1/8$ inch .
 - a. Operable Units: Provide a minimum $1/16$ -inch clearance between framing members and operable units.
3. Cantilever Deflection: Limited to $2L/175$ at unsupported cantilevers.

D. Structural: Test in accordance with ASTM E330/E330M as follows:

1. When tested at positive and negative wind-load design pressures, storefront assemblies, including entrance doors, do not evidence deflection exceeding specified limits.
2. When tested at 150 percent of positive and negative wind-load design pressures, storefront assemblies, including entrance doors and anchorage, do not evidence material failures, structural distress, or permanent deformation of main framing members exceeding 0.2 percent of span.
3. Test Durations: As required by design wind velocity, but not less than 10 seconds.

E. Water Penetration under Static Pressure: Test in accordance with ASTM E331 as follows:

1. No evidence of water penetration through fixed glazing and framing areas, including entrance doors, when tested in accordance with a minimum static-air-pressure differential of 20 percent of positive wind-load design pressure, but not less than 6.24 lbf/sq. ft. .

F. Energy Performance: Certified and labeled by manufacturer for energy performance as follows:

1. Thermal Transmittance (U-factor):
 - a. Fixed Glazing and Framing Areas: U-factor for the system of not more than 0.41 Btu/sq. ft. x h x deg F as determined in accordance with NFRC 100.
 - b. Entrance Doors: U-factor of not more than 0.68 Btu/sq. ft. x h x deg F as determined in accordance with NFRC 100.
2. Solar Heat-Gain Coefficient (SHGC):
 - a. Fixed Glazing and Framing Areas: SHGC for the system of not more than 0.26 as determined in accordance with NFRC 200.
 - b. Entrance Doors: SHGC of not more than 0.25 as determined in accordance with NFRC 200.
3. Air Leakage:
 - a. Fixed Glazing and Framing Areas: Air leakage for the system of not more than 0.06 cfm/sq. ft. at a static-air-pressure differential of 1.57 lbf/sq. ft. when tested in accordance with ASTM E283.

- b. Entrance Doors: Air leakage of not more than 1.0 cfm/sq. ft. at a static-air-pressure differential of 1.57 lbf/sq. ft..
- 4. Condensation Resistance Factor (CRF):
 - a. Fixed Glazing and Framing Areas: CRF for the system of not less than 55 as determined in accordance with AAMA 1503.
 - b. Entrance Doors: CRF of not less than 57 as determined in accordance with AAMA 1503.

2.2 STOREFRONT SYSTEMS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 1. Arcadia, Inc.
 - 2. CMI Architectural.
 - 3. EFCO Corporation.
 - 4. Kawneer North America, an Arconic company.
 - 5. Oldcastle BuildingEnvelope (OBE); CRH Americas.
 - 6. Pittco Architectural Metals, Inc.
 - 7. Trulite Glass & Aluminum Solutions, LLC.
 - 8. Tubelite Inc.
 - 9. U.S. Aluminum; a brand of C.R. Laurence.
 - 10. YKK AP America Inc.
- B. Framing Members: Manufacturer's extruded- or formed-aluminum framing members of thickness required and reinforced as required to support imposed loads.
 - 1. Exterior Framing Construction: Thermally broken .
 - 2. Interior Framing Construction: Nonthermal.
 - 3. Glazing System: Retained mechanically with gaskets on four sides.
 - 4. Sill Track Profile: Manufacturer's standard sill track to with end dams.
 - 5. Finish: Extra Dark Bronze Anodized finish .
 - 6. Fabrication Method: Field-fabricated stick system.
 - 7. Aluminum: Alloy and temper recommended by manufacturer for type of use and finish indicated.
 - 8. Steel Reinforcement: Per NCSU Construction, all frames to receive steel reinforcements.
- C. Backer Plates: Manufacturer's standard, continuous backer plates for framing members, if not integral, where framing abuts adjacent construction.
- D. Brackets and Reinforcements: Manufacturer's standard high-strength aluminum with nonstaining, nonferrous shims for aligning system components.

2.3 ENTRANCE DOOR SYSTEMS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

1. Arcadia, Inc.
2. CMI Architectural.
3. EFCO Corporation.
4. Kawneer North America, an Arconic company.
5. Oldcastle BuildingEnvelope (OBE); CRH Americas.
6. Pittco Architectural Metals, Inc.
7. Trulite Glass & Aluminum Solutions, LLC.
8. Tubelite Inc.
9. U.S. Aluminum; a brand of C.R. Laurence.
10. YKK AP America Inc.

B. Entrance Doors: Manufacturer's standard glazed entrance doors for manual-swing or automatic operation.

1. Door Construction: 1-3/4-inch overall thickness, with minimum 0.125-inch- thick, extruded-aluminum tubular rail and stile members. Mechanically fasten corners with reinforcing brackets that are deeply penetrated and fillet welded or that incorporate concealed tie rods.
 - a. Thermal Construction: High-performance plastic connectors separate aluminum members exposed to the exterior from members exposed to the interior .
2. Door Design: Narrow stile; 2-1/8-inch nominal width .
3. Glazing Stops and Gaskets: Square , snap-on, extruded-aluminum stops and preformed gaskets.
 - a. Provide nonremovable glazing stops on outside of door.
4. Sills: ADA compliant, set in a sealant bed and flashed per manufacturer's recommendation.
5. Per 404.2.9 ICC A117.1-2009.

2.4 ENTRANCE DOOR HARDWARE

- A. Entrance Door Hardware: Hardware not specified in this Section is specified in Section 087100 "Door Hardware."

2.5 GLAZING

- A. Glazing: Comply with Section 088000 "Glazing."

2.6 MATERIALS

- A. Sheet and Plate: ASTM B209.
- B. Extruded Bars, Rods, Profiles, and Tubes: ASTM B221.
- C. Structural Profiles: ASTM B308/B308M.
- D. Steel Reinforcement:

1. Structural Shapes, Plates, and Bars: ASTM A36/A36M.
2. Cold-Rolled Sheet and Strip: ASTM A1008/A1008M.
3. Hot-Rolled Sheet and Strip: ASTM A1011/A1011M.

- E. Steel Reinforcement Primer: Manufacturer's standard zinc-rich, corrosion-resistant primer complying with SSPC-PS Guide No. 12.00; applied immediately after surface preparation and pretreatment. Select surface preparation methods in accordance with recommendations in SSPC-SP COM, and prepare surfaces in accordance with applicable SSPC standard.

2.7 FABRICATION

- A. Form or extrude aluminum shapes before finishing.
- B. Weld in concealed locations to greatest extent possible to minimize distortion or discoloration of finish. Remove weld spatter and welding oxides from exposed surfaces by descaling or grinding.
- C. Fabricate components that, when assembled, have the following characteristics:
1. Profiles that are sharp, straight, and free of defects or deformations.
 2. Accurately fitted joints with ends coped or mitered.
 3. Physical and thermal isolation of glazing from framing members.
 4. Accommodations for thermal and mechanical movements of glazing and framing to maintain required glazing edge clearances.
 5. Provisions for field replacement of glazing from interior .
 6. Fasteners, anchors, and connection devices that are concealed from view to greatest extent possible.
- D. Mechanically Glazed Framing Members: Fabricate for flush glazing without projecting stops.
- E. Entrance Door Frames: Steel reinforced to support loads imposed by door operation and for installing entrance door hardware.
- F. Entrance Doors: Steel reinforced doors as required for installing entrance door hardware.
- G. Entrance Door Hardware Installation: Factory install entrance door hardware to the greatest extent possible. Cut, drill, and tap for factory-installed entrance door hardware before applying finishes.
- H. After fabrication, clearly mark components to identify their locations in Project in accordance with Shop Drawings.

2.8 ALUMINUM FINISHES

- A. Clear Anodized - Anodic Finish: AAMA 611, AA-M12C22A42/A44, Class I, 0.018 mm or thicker.

PART 3 - EXECUTION

3.1 INSTALLATION, GENERAL

- A. Comply with manufacturer's written instructions.
- B. Do not install damaged components.
- C. Fit joints to produce hairline joints free of burrs and distortion.
- D. Rigidly secure nonmovement joints.
- E. Install anchors with separators and isolators to prevent metal corrosion and electrolytic deterioration and to prevent impeding movement of moving joints.
- F. Seal perimeter and other joints watertight unless otherwise indicated.
- G. Metal Protection:
 - 1. Where aluminum is in contact with dissimilar metals, protect against galvanic action by painting contact surfaces with materials recommended by manufacturer for this purpose or by installing nonconductive spacers.
 - 2. Where aluminum is in contact with concrete or masonry, protect against corrosion by painting contact surfaces with bituminous paint.
- H. Set continuous sill members and flashing in full sealant bed, as specified in Section 079200 "Joint Sealants," to produce weathertight installation.
- I. Install joint filler behind sealant as recommended by sealant manufacturer.
- J. Install components plumb and true in alignment with established lines and grades.

3.2 INSTALLATION OF GLAZING

- A. Install glazing as specified in Section 088000 "Glazing."

3.3 INSTALLATION OF ALUMINUM-FRAMED ENTRANCE DOORS

- A. Install entrance doors to produce smooth operation and tight fit at contact points.
 - 1. Exterior Doors: Install to produce weathertight enclosure and tight fit at weather stripping.
 - 2. Field-Installed Entrance Door Hardware: Install surface-mounted entrance door hardware in accordance with entrance door hardware manufacturers' written instructions using concealed fasteners to greatest extent possible.

END OF SECTION 084113