

SECTION 221116 - DOMESTIC WATER PIPING (POTABLE)

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Specialty valves.
 - 2. Flexible connectors.
 - 3. Escutcheons.
 - 4. Sleeves and sleeve seals.

1.3 SUBMITTALS

- A. Product Data: For each type of product indicated.
- B. Field quality-control reports.

1.4 QUALITY ASSURANCE

- A. Piping materials shall bear label, stamp, or other markings of specified testing agency.
- B. Comply with NSF 61 for potable domestic water piping and components.

PART 2 - PRODUCTS

2.1 PIPING MATERIALS

- A. Press fittings will not be accepted.
- B. No galvanized piping or components will be accepted.
- C. DCW piping serving flush valves shall be copper type 'M' piping.
- D. Comply with requirements in "Piping Schedule" Article for applications of pipe, tube, fitting materials, and joining methods for specific services, service locations, and pipe sizes.

- E. Hard Copper Tube: ASTM B 88, Type L water tube, drawn temper.
 - 1. Wrought-Copper Solder-Joint Fittings: ASME B16.22, wrought-copper pressure fittings.
 - 2. Bronze Flanges: ASME B16.24, Class 150, with solder-joint ends.
 - 3. Copper Unions: MSS SP-123, cast-copper-alloy, hexagonal-stock body, with ball-and-socket, metal-to-metal seating surfaces, and solder-joint or threaded ends.
- F. Soft Copper Tube: ASTM B 88, Type K water tube, annealed temper.
 - 1. Copper Solder-Joint Fittings: ASME B16.22, wrought-copper pressure fittings.

2.2 PIPING JOINING MATERIALS

- A. Brazed joins and fittings for copper piping.
- B. Pipe-Flange Gasket Materials: AWWA C110, rubber, flat face, 1/8 inch (3.2 mm) thick or ASME B16.21, nonmetallic and asbestos free, unless otherwise indicated; full-face or ring type unless otherwise indicated.
- C. Metal, Pipe-Flange Bolts and Nuts: ASME B18.2.1, carbon steel unless otherwise indicated.
- D. Solder Filler Metals: ASTM B 32, lead-free alloys. Include water-flushable flux according to ASTM B 813.
- E. Brazing Filler Metals: AWS A5.8/A5.8M, BCuP Series, copper-phosphorus alloys for general-duty brazing unless otherwise indicated.

2.3 SPECIALTY VALVES

- A. Comply with requirements in Division 22 Section "General-Duty Valves for Plumbing Piping" for general-duty metal valves.
- B. Comply with requirements in Division 22 Section "Domestic Water Piping Specialties" for balancing valves, drain valves, backflow preventers, and vacuum breakers.

2.4 DIELECTRIC FITTINGS

- A. General Requirements: Assembly of copper alloy and ferrous materials or ferrous material body with separating nonconductive insulating material suitable for system fluid, pressure, and temperature.
- B. Dielectric Unions:
 - 1. Description:

- a. Pressure Rating: 150 psig (1035 kPa) at 180 deg F (82 deg C).
- b. End Connections: Solder-joint copper alloy and threaded ferrous.

C. Dielectric Nipples:

1. Description:

- a. Electroplated steel nipple complying with ASTM F 1545.
- b. Pressure Rating: 300 psig (2070 kPa) at 225 deg F (107 deg C).
- c. End Connections: Male threaded or grooved.
- d. Lining: Inert and non-corrosive, propylene.

2.5 FLEXIBLE CONNECTORS

A. Bronze-Hose Flexible Connectors: Corrugated-bronze tubing with bronze wire-braid covering and ends brazed to inner tubing.

- 1. Working-Pressure Rating: Minimum 200 psig (1380 kPa).
- 2. End Connections NPS 2 (DN 50) and Smaller: Threaded copper pipe or plain-end copper tube.
- 3. End Connections NPS 2-1/2 (DN 65) and Larger: Flanged copper alloy.

B. Stainless-Steel-Hose Flexible Connectors: Corrugated-stainless-steel tubing with stainless-steel wire-braid covering and ends welded to inner tubing.

- 1. Working-Pressure Rating: Minimum 200 psig (1380 kPa).
- 2. End Connections NPS 2 (DN 50) and Smaller: Threaded steel-pipe nipple.
- 3. End Connections NPS 2-1/2 (DN 65) and Larger: Flanged steel nipple.

2.6 ESCUTCHEONS

A. General: Manufactured ceiling, floor, and wall escutcheons and floor plates.

B. One Piece, Cast Brass: Polished, chrome-plated finish with setscrews.

C. One Piece, Stamped Steel: Chrome-plated finish with setscrew.

D. Split Casting, Cast Brass: Polished, chrome-plated finish with concealed hinge and setscrew.

2.7 SLEEVES

A. Cast-Iron Wall Pipes: Fabricated of cast iron, and equivalent to ductile-iron pressure pipe, with plain ends and integral waterstop unless otherwise indicated.

- B. Galvanized-Steel-Pipe Sleeves: ASTM A 53/A 53M, Type E, Grade B, Schedule 40, zinc-coated, with plain ends.
- C. Stack Sleeve Fittings: Manufactured, cast-iron sleeve with integral clamping flange. Include clamping ring and bolts and nuts for membrane flashing.
 - 1. Underdeck Clamp: Clamping ring with setscrews.

2.8 SLEEVE SEALS

- A. Description: Modular sealing element unit, designed for field assembly, used to fill annular space between pipe and sleeve.
 - 1. Sealing Elements: EPDM-rubber interlocking links shaped to fit surface of pipe. Include type and number required for pipe material and size of pipe.
 - 2. Pressure Plates: Stainless steel.
 - 3. Connecting Bolts and Nuts: Stainless steel of length required to secure pressure plates to sealing elements.

2.9 GROUT

- A. Standard: ASTM C 1107, Grade B, post-hardening and volume-adjusting, dry, hydraulic-cement grout.
- B. Characteristics: Non-shrink; recommended for interior and exterior applications.
- C. Design Mix: 5000-psi (34.5-MPa), 28-day compressive strength.
- D. Packaging: Premixed and factory packaged.

PART 3 - EXECUTION

3.1 PIPING INSTALLATION

- A. Drawing plans, schematics, and diagrams indicate general location and arrangement of domestic water piping. Indicated locations and arrangements are used to size pipe and calculate friction loss, expansion, and other design considerations. Install piping as indicated unless deviations to layout are approved on Coordination Drawings.
- B. Install copper tubing under building slab according to CDA's "Copper Tube Handbook."
- C. Install shutoff valve, hose-end drain valve, strainer, pressure gage, and test tee with valve, inside the building at each domestic water service entrance. Comply with requirements in Division 22 Section "Meters and Gages for Plumbing Piping" for

pressure gages and Division 22 Section "Domestic Water Piping Specialties" for drain valves and strainers.

- D. Install shutoff valve immediately upstream of each dielectric fitting.
- E. Install domestic water piping level with 0.25 percent slope downward toward drain and plumb.
- F. Install piping concealed from view and protected from physical contact by building occupants unless otherwise indicated and except in equipment rooms and service areas.
- G. Install piping indicated to be exposed and piping in equipment rooms and service areas at right angles or parallel to building walls. Diagonal runs are prohibited unless specifically indicated otherwise.
- H. Install piping above accessible ceilings to allow sufficient space for ceiling panel removal, and coordinate with other services occupying that space.
- I. Install piping adjacent to equipment and specialties to allow service and maintenance.
- J. Install piping to permit valve servicing.
- K. Install nipples, unions, special fittings, and valves with pressure ratings the same as or higher than system pressure rating used in applications below unless otherwise indicated.
- L. Install piping free of sags and bends.
- M. Install fittings for changes in direction and branch connections.
- N. Install unions in copper tubing at final connection to each piece of equipment, machine, and specialty.

3.2 JOINT CONSTRUCTION

- A. Ream ends of pipes and tubes and remove burrs. Bevel plain ends of steel pipe.
- B. Remove scale, slag, dirt, and debris from inside and outside of pipes, tubes, and fittings before assembly.
- C. Threaded Joints: Thread pipe with tapered pipe threads according to ASME B1.20.1. Cut threads full and clean using sharp dies. Ream threaded pipe ends to remove burrs and restore full ID. Join pipe fittings and valves as follows:
 - 1. Apply appropriate tape or thread compound to external pipe threads.
 - 2. Damaged Threads: Do not use pipe or pipe fittings with threads that are corroded or damaged.

- D. Soldered Joints: Apply ASTM B 813, water-flushable flux to end of tube. Join copper tube and fittings according to ASTM B 828 or CDA's "Copper Tube Handbook."
- E. Brazed Joints: Join copper tube and fittings according to CDA's "Copper Tube Handbook," "Brazed Joints" Chapter.
- F. Dissimilar-Material Piping Joints: Make joints using adapters compatible with materials of both piping systems.

3.3 VALVE INSTALLATION

- A. General-Duty Valves: Comply with requirements in Division 22 Section "General-Duty Valves for Plumbing Piping" for valve installations.
- B. Install shutoff valve close to water main on each branch and riser serving plumbing fixtures or equipment, on each water supply to equipment, and on each water supply to plumbing fixtures that do not have supply stops. Use ball or gate valves for piping NPS 2 (DN 50) and smaller. Use butterfly or gate valves for piping NPS 2-1/2 (DN 65) and larger.
- C. Install drain valves for equipment at base of each water riser, at low points in horizontal piping, and where required to drain water piping.
 - 1. Hose-End Drain Valves: At low points in water mains, risers, and branches.
- D. Install balancing valve in each hot-water circulation return branch and discharge side of each pump and circulator. Set balancing valves partly open to restrict but not stop flow. Use ball valves for piping NPS 2 (DN 50) and smaller. Comply with requirements in Division 22 Section "Domestic Water Piping Specialties" for balancing valves.

3.4 DIELECTRIC FITTING INSTALLATION

- A. Install dielectric fittings in piping at connections of dissimilar metal piping and tubing. Arrange piping to minimize the occurrences of dielectric fittings.
- B. Dielectric Fittings for NPS 2 (DN 50) and Smaller: Use dielectric nipples or bronze valves. Dielectric unions will not be accepted.

3.5 FLEXIBLE CONNECTOR INSTALLATION

- A. Install flexible connectors in suction and discharge piping connections to each domestic water pump.
- B. Install bronze-hose flexible connectors in copper domestic water tubing.

3.6 HANGER AND SUPPORT INSTALLATION

- A. Comply with requirements in Division 22 Section "Hangers and Supports for Plumbing Piping and Equipment" for pipe hanger and support products and installation.
 - 1. Vertical Piping: MSS Type 8 or 42, clamps.
 - 2. Individual, Straight, Horizontal Piping Runs:
 - a. 100 Feet (30 m) and Less: MSS Type 1, adjustable, steel clevis hangers.
- B. Support vertical piping and tubing at base.
- C. Install hangers for copper tubing with the following maximum horizontal spacing and minimum rod diameters:
 - 1. NPS 3/4 (DN 20) and Smaller: 60 inches (1500 mm) with 3/8-inch (10-mm) rod.
 - 2. NPS 1 and NPS 1-1/4 (DN 25 and DN 32): 72 inches (1800 mm) with 3/8-inch (10-mm) rod.
 - 3. NPS 1-1/2 and NPS 2 (DN 40 and DN 50): 96 inches (2400 mm) with 3/8-inch (10-mm) rod.
 - 4. NPS 3: 108 inches (2700 mm) with 1/2-inch (13-mm) rod.
- D. Install supports for vertical copper tubing every 10 feet (3 m).
- E. Support piping and tubing not listed in this article according to MSS SP-69 and manufacturer's written instructions.

3.7 CONNECTIONS

- A. Drawings indicate general arrangement of piping, fittings, and specialties.
- B. Install piping adjacent to equipment and machines to allow service and maintenance.
- C. Connect domestic water piping to exterior water-service piping. Use transition fitting to join dissimilar piping materials.
- D. Connect domestic water piping to water-service piping with shutoff valve; extend and connect to the following:
 - 1. Water Heaters: Cold-water inlet and hot-water outlet piping in sizes indicated, but not smaller than sizes of water heater connections.
 - 2. Plumbing Fixtures: Cold- and hot-water supply piping in sizes indicated, but not smaller than required by plumbing code. Comply with requirements in Division 22 plumbing fixture Sections for connection sizes.
 - 3. Equipment: Cold- and hot-water supply piping as indicated, but not smaller than equipment connections. Provide shutoff valve and union for each connection. Use flanges instead of unions for NPS 2-1/2 (DN 65) and larger.

3.8 ESCUTCHEON INSTALLATION

- A. Install escutcheons for penetrations of walls, ceilings, and floors.
- B. Escutcheons for New Piping:
 - 1. Piping with Fitting or Sleeve Protruding from Wall: One piece, deep pattern.
 - 2. Bare Piping at Wall and Floor Penetrations in Finished Spaces: One piece, cast brass with polished chrome-plated finish with set screw.
 - 3. Bare Piping at Ceiling Penetrations in Finished Spaces: One piece or split casting, cast brass with polished chrome-plated finish with set screw.
 - 4. Bare Piping in Unfinished Service Spaces: One piece, cast brass with rough-brass finish with set screw.
 - 5. Bare Piping in Equipment Rooms: One piece, cast brass with set screw.
 - 6. Bare Piping at Floor Penetrations in Equipment Rooms: One-piece floor plate.

3.9 SLEEVE INSTALLATION

- A. General Requirements: Install sleeves for pipes and tubes passing through penetrations in floors, partitions, roofs, and walls.
- B. Sleeves are not required for core-drilled holes.
- C. Cut sleeves to length for mounting flush with both surfaces unless otherwise indicated.
- D. Install sleeves in new partitions, slabs, and walls as they are built.
- E. For interior wall penetrations, seal annular space between sleeve and pipe or pipe insulation using joint sealants appropriate for size, depth, and location of joint. Comply with requirements in Division 07 Section "Joint Sealants" for joint sealants.
- F. Seal space outside of sleeves in concrete slabs and walls with grout.
- G. Install sleeves that are large enough to provide 1/4-inch (6.4-mm) annular clear space between sleeve and pipe or pipe insulation unless otherwise indicated.
- H. Install sleeve materials according to the following applications:
 - 1. Sleeves for Piping Passing through Concrete Floor Slabs: Steel pipe.
 - 2. Sleeves for Piping Passing through Gypsum-Board Partitions:
 - a. Steel pipe sleeves for pipes smaller than NPS 6 (DN 150).
 - b. Exception: Sleeves are not required for water supply tubes and waste pipes for individual plumbing fixtures if escutcheons will cover openings.
- I. Fire-Barrier Penetrations: Maintain indicated fire rating of walls, partitions, ceilings, and floors at pipe penetrations. Seal pipe penetrations with firestop materials. Comply with requirements in Division 07 Section "Penetration Firestopping" for firestop materials and installations.

3.10 SLEEVE SEAL INSTALLATION

- A. Install sleeve seals in sleeves in exterior concrete walls at water-service piping entries into building.
- B. Select type and number of sealing elements required for pipe material and size. Position pipe in center of sleeve. Assemble sleeve seal components and install in annular space between pipe and sleeve. Tighten bolts against pressure plates that cause sealing elements to expand and make watertight seal.

3.11 IDENTIFICATION

- A. Identify system components. Comply with requirements in Division 22 Section "Identification for Plumbing Piping and Equipment" for identification materials and installation.
- B. Label pressure piping with system operating pressure.

3.12 FIELD QUALITY CONTROL

- A. Perform tests and inspections.
- B. Piping Inspections:
 - 1. Do not enclose, cover, or put piping into operation until it has been inspected and approved by authorities having jurisdiction.
 - 2. During installation, notify authorities having jurisdiction at least one day before inspection must be made. Perform tests specified below in presence of authorities having jurisdiction:
 - a. Roughing-in Inspection: Arrange for inspection of piping before concealing or closing-in after roughing-in and before setting fixtures.
 - b. Final Inspection: Arrange final inspection for authorities having jurisdiction to observe tests specified below and to ensure compliance with requirements.
 - 3. Re-inspection: If authorities having jurisdiction find that piping will not pass tests or inspections, make required corrections and arrange for re-inspection.
 - 4. Reports: Prepare inspection reports and have them signed by authorities having jurisdiction.
- C. Piping Tests:
 - 1. Fill domestic water piping. Check components to determine that they are not air bound and that piping is full of water.
 - 2. Test for leaks and defects in new piping and parts of existing piping that have been altered, extended, or repaired. If testing is performed in segments, submit a separate report for each test, complete with diagram of portion of piping tested.

3. Leave new, altered, extended, or replaced domestic water piping uncovered and unconcealed until it has been tested and approved. Expose work that was covered or concealed before it was tested.
 4. Cap and subject piping to static water pressure of 50 psig (345 kPa) above operating pressure, or 100psig whichever is greater, without exceeding pressure rating of piping system materials. Isolate test source and allow to stand for four hours. Leaks and loss in test pressure constitute defects that must be repaired.
 5. Repair leaks and defects with new materials and retest piping or portion thereof until satisfactory results are obtained.
 6. Prepare reports for tests and for corrective action required.
- D. Domestic water piping will be considered defective if it does not pass tests and inspections.
- E. Prepare test and inspection reports.

3.13 CLEANING

- A. Clean and disinfect potable domestic water piping as follows:
1. Purge new piping before using.
 2. Fill Line: After all prerequisites are met, fill the system slowly with water, at a velocity of approximately 1 foot per second, while necessary measures are taken to eliminate all air at the highest points of the system where air may collect in pockets. After filling, shut off system in order to prevent contaminated water from flowing back in the line supplying the water.
 3. Pressure Test: A pressure test shall be performed. Piping shall be tested at 1.5 times working pressure for 24 hrs.
 4. Flushing: Allow filled system to set undisturbed for a minimum of 4 hours, then begin flushing operations. The section of main to be disinfected shall be flushed through blow-off assemblies. Flushing shall be a velocity of not less than 2.5 feet per second to remove sediment and other foreign matter until the water runs clear. The Contractor shall be responsible for making adequate provisions for drainage of large volume of flushing water, including proper de-chlorination/disposal of chlorinated water. Any damages that may occur from this operation shall be the sole responsibility of the Contractor. In conjunction with beginning flushing, authorities having jurisdiction representative will perform a high range chlorine concentration test. Chlorine concentration of 50 mg/l minimum must be provided. Allow chlorinated water to set in the test section for 24 hours. The chlorine concentration shall not drop below 20 ppm within a minimum period of 24 hours.
 5. Sampling – Day 1: Check chlorine and turbidity. After allowing the system to flush so that at least two volumes of water pass through the main, the first bacteria sample shall be collected at regular intervals not exceeding 1,200 feet, and tested for bacteriological quality. The contractor shall be responsible for making adequate provisions for drainage of large volume of flushing water, including proper de-chlorination/disposal of heavily chlorinated water.

6. Sampling – Day 2: The water main shall not be flushed again. Inspector will check both chlorine concentration and turbidity. If within the acceptable limits, a second bacteriological test will be performed collecting from the same discharge points as on day one. If the second bacteria sample has passed, the system shall be left in service, provided a low range chlorine concentration test has been taken and approved by an NCSU representative. The chlorine concentration shall be less than 2 mg/l or no higher than that generally prevailing in the source system.
7. Certification of bacteriological testing for quality of the domestic water shall be conducted prior of and included in the request for Beneficial Occupancy

3.14 PIPING SCHEDULE

- A. Transition and special fittings with pressure ratings at least equal to piping rating may be used in applications below unless otherwise indicated.
- B. Flanges and unions may be used for aboveground piping joints unless otherwise indicated.
- C. Under-building-slab, domestic water, building service piping, NPS 3 and smaller, shall be the following:
 1. Soft copper tube, ASTM B 88, Type K; wrought-copper solder-joint fittings; and brazed joints.
 2. Concrete-lined DIP with integral flanges. “Mega Lug” – type fittings will not be accepted.
- D. Aboveground domestic water piping, NPS 1” and smaller shall be the following: except for flush valves:
 1. Hard copper tube, ASTM B 88, Type L wrought- copper solder-joint fittings; and soldered joints.
- E. Aboveground domestic water piping, NPS 1¼” and larger and for all flush valves shall be the following:
 1. Hard copper tube, ASTM B 88, Type L wrought- copper solder-joint fittings; and soldered joints.

PART 4 - FINAL

- A. After final flushing, flow all fixtures to confirm the valves are open.

END OF SECTION 221116

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