

SECTION 081416 - FLUSH WOOD DOORS

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Five-ply flush wood veneer-faced doors for transparent finish.
2. Factory priming flush wood doors and frames.
3. Factory fitting flush wood doors to frames and factory machining for hardware.

1.2 ACTION SUBMITTALS

A. Shop Drawings: Indicate location, size, and hand of each door; elevation of each type of door; construction details not covered in Product Data; and the following:

1. Door schedule indicating door and frame location, type, size, fire protection rating, and swing.
2. Door elevations, dimension and locations of hardware, lite and louver cutouts, and glazing thicknesses.
3. Details of frame for each frame type, including dimensions and profile.
4. Details of electrical raceway and preparation for electrified hardware, access control systems, and security systems.
5. Dimensions and locations of blocking for hardware attachment.
6. Clearances and undercuts.
7. Requirements for veneer matching.
8. Apply AWI Quality Certification Program label to Shop Drawings.

1.3 INFORMATIONAL SUBMITTALS

1.4 CLOSEOUT SUBMITTALS

A. Quality Standard Compliance Certificates: AWI Quality Certification Program certificates.

1.5 QUALITY ASSURANCE

A. Manufacturer's Certification: Licensed participant in AWI's Quality Certification Program .

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

2.2 FLUSH WOOD DOORS AND FRAMES, GENERAL

- A. Quality Standard: In addition to requirements specified, comply with "Architectural Woodwork Standards."

1. Provide labels from AWI certification program indicating that doors and frames comply with requirements of grades specified.
 - a. Contractor shall register the Work under this Section with the AWI Quality Certification Program at www.awiqcp.org or by calling 855-345-0991.

2.3 SOLID-CORE, FIVE-PLY FLUSH WOOD VENEER-FACED DOORS FOR TRANSPARENT FINISH

- A. Interior Doors :

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Lambton Doors.
 - b. Masonite Architectural.
 - c. Oshkosh Door Company.
 - d. VT Industries Inc.
2. Performance Grade: ANSI/WDMA I.S. 1A Heavy Duty .
3. Performance Grade:
 - a. ANSI/WDMA I.S. 1A Heavy Duty unless otherwise indicated on Drawings.
4. Architectural Woodwork Standards Grade: Custom.
5. Faces: Single-ply wood veneer not less than 1/50 inch thick.
 - a. Species: White oak .
 - b. Cut: Quarter sliced .
 - c. Match between Veneer Leaves: Book match.
 - d. Assembly of Veneer Leaves on Door Faces: Center-balance match.
 - e. Pair and Set Match: Provide for doors hung in same opening or separated only by mullions.
 - f. Room Match: Match door faces within each separate room or area of building. Corridor-door faces do not need to match where they are separated by 10 feet or more.
6. Exposed Vertical and Top Edges: Same species as faces or a compatible species - Architectural Woodwork Standards edge Type A .
 - a. Mineral-Core Doors: At hinge stiles, provide laminated-edge construction with improved screw-holding capability and split resistance. Comply with specified requirements for exposed edges.
 - 1) Screw-Holding Capability: 550 lbf in accordance with WDMA T.M. 10.
7. Core for Non-Fire-Rated Doors:
 - a. ANSI A208.1, Grade LD-1 particleboard.

- 1) Blocking: Provide wood blocking in particleboard-core doors as needed to eliminate through-bolting hardware.
 - a) 5-inch top-rail blocking, in doors indicated to have closers.
 - b) 5-inch bottom-rail blocking, in exterior doors and doors indicated to have kick, mop, or armor plates.
 - c) 5-inch midrail blocking, in doors indicated to have exit devices.
- 2) Provide doors with glued-wood-stave cores instead of particleboard cores for doors scheduled to receive exit devices in Section 087100 "Door Hardware."
 - b. Glued wood stave.
 - c. WDMA I.S. 10 structural composite lumber.
 - 1) Screw Withdrawal, Face: 550 lbf.
 - 2) Screw Withdrawal, Edge: 550 lbf.
 - d. Either glued wood stave or WDMA I.S. 10 structural composite lumber.
8. Construction: Five plies, hot-pressed bonded (vertical and horizontal edging is bonded to core), with entire unit abrasive planed before veneering.

2.4 FABRICATION

- A. Factory fit doors to suit frame-opening sizes indicated.
 1. Comply with clearance requirements of referenced quality standard for fitting unless otherwise indicated.
 2. Comply with NFPA 80 requirements for fire-rated doors.
- B. Openings: Factory cut and trim openings through doors.
 1. Light Openings: Trim openings with moldings of material and profile indicated.
 2. Glazing: Factory install glazing in doors indicated to be factory finished. Comply with applicable requirements in Section 088000 "Glazing."
 3. Louvers: Factory install louvers in prepared openings.

2.5 FACTORY PRIMING

- A. Doors for Opaque Finish: Factory prime faces, all four edges, edges of cutouts, and mortises with one coat of wood primer specified in Section 099113 "Exterior Painting." and Section 099123 "Interior Painting."

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Hardware: For installation, see Section 087100 "Door Hardware."
- B. Install doors and frames to comply with manufacturer's written instructions and referenced quality standard, and as indicated.

- C. Install frames level, plumb, true, and straight.
 - 1. Shim as required with concealed shims. Install level and plumb to a tolerance of 1/8 inch in 96 inches.
 - 2. Anchor frames to anchors or blocking built in or directly attached to substrates.
 - a. Secure with countersunk, concealed fasteners and blind nailing.
 - b. Use fine finishing nails or finishing screws for exposed fastening, countersunk and filled flush with woodwork.
 - 1) For factory-finished items, use filler matching finish of items being installed.
 - 3. Install fire-rated doors and frames in accordance with NFPA 80.
 - 4. Install smoke- and draft-control doors in accordance with NFPA 105.
- D. Job-Fitted Doors:
 - 1. Align and fit doors in frames with uniform clearances and bevels as indicated below.
 - a. Do not trim stiles and rails in excess of limits set by manufacturer or permitted for fire-rated doors.
 - 2. Machine doors for hardware.
 - 3. Seal edges of doors, edges of cutouts, and mortises after fitting and machining.
 - 4. Clearances:
 - a. Provide 1/8 inch at heads, jambs, and between pairs of doors.
 - b. Provide 1/8 inch from bottom of door to top of decorative floor finish or covering unless otherwise indicated on Drawings.
 - c. Where threshold is shown or scheduled, provide 1/4 inch from bottom of door to top of threshold unless otherwise indicated.
 - d. Comply with NFPA 80 for fire-rated doors.
 - 5. Bevel non-fire-rated doors 1/8 inch in 2 inches at lock and hinge edges.
 - 6. Bevel fire-rated doors 1/8 inch in 2 inches at lock edge; trim stiles and rails only to extent permitted by labeling agency.
- E. Factory-Fitted Doors: Align in frames for uniform clearance at each edge.
- F. Factory-Finished Doors: Restore finish before installation if fitting or machining is required at Project site.

3.2 ADJUSTING

- A. Operation: Rehang or replace doors that do not swing or operate freely.
- B. Finished Doors: Replace doors that are damaged or that do not comply with requirements. Doors may be repaired or refinished if Work complies with requirements and shows no evidence of repair or refinishing.

END OF SECTION 081416